Ultra High-Resolution X-ray Topography using a Third-Generation Synchrotron Light Source

Michael Dudley

Department of Materials Science and Engineering Stony Brook University, Stony Brook, NY 11794-2275, USA

Rich Matyi, U. Albany

Al Macrander, APS

Xianrong Huang, NSLS-II

Balaji Raghothamachar, Stony Brook U.





Preview for X-ray topography at NSLS-II

Science theme

quality

1c TSDs - defect and strain studies of wide range of single crystal materials (metals, organic materials, semiconductors, optical materials) -> improve their crystalline

What can we gain from NSLS-II?

- Ultra high spatial resolving power for defects (dislocations)

currently no technique can adequately cover the gap in resolving power $(10^6 - 10^8/\text{cm}^2)$ between XRT $(0 - 10^6/\text{cm}^2)$ and TEM $(10^8 - 10^8/\text{cm}^2)$

-Ability to detect very small strains distributed over large areas

<u>Utilization in industry and science community</u>

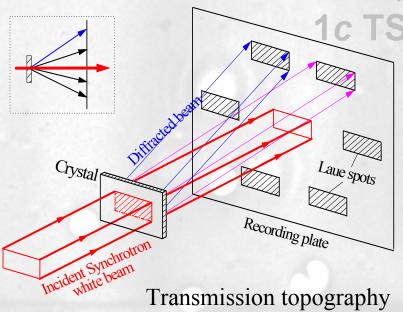
the improved resolution provides great opportunity for industry and research community to study defects in various crystals particularly wide bandgap semiconductor such as SiC (defect density 10⁴ – 10⁶/cm²) and GaN, AlN and related alloys (defect density $10^6 - 10^{10}/\text{cm}^2$)

Qualification of single crystal optical elements (polishing damage, defects, strains)

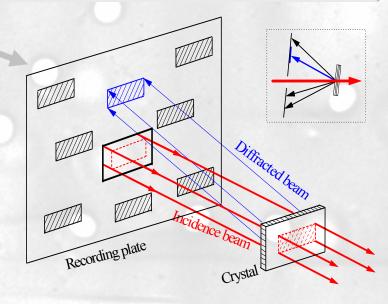




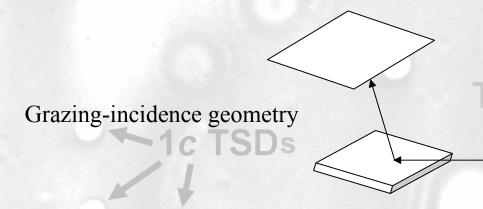
Synchrotron X-ray topography



Transmission topography
Laue geometry



Back-reflection geometry



Incident beam







Comparison between white beam and monochromatic

White beam topography

Advantage:

- wavelength satisfying Bragg condition is automatically selected
- multiple reflections can be recorded simultaneously

Disadvantages:

- High signal/noise ratio
- limited specimen-to-film distance due to background. Typically must be greater than around 5cm (this limits resolving power).

Monochromatic topography

Advantage:

- higher strain sensitivity
- much lower noise
- specimen-to-film distance can be extremely small (<1 cm)

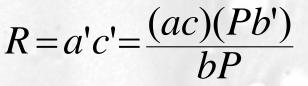
Disadvantages: TSDs

sample alignment is more time consuming





Theoretical spatial resolution of x-ray topography

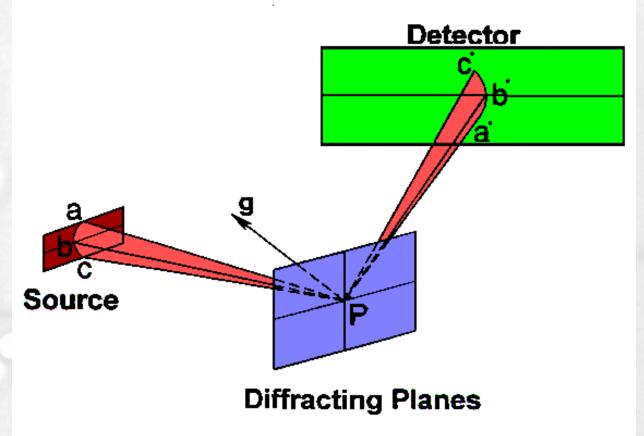


ac: source size;

Pb': specimen-to-film distance

bP: source-to-specimen

distance



To obtain higher resolution:

1) White beam vs. monochromatic beam? 2) high-resolution detector; 3) Reduce the source size; 4) increase the source-to-specimen distance; 5) reduce specimen-to-film distance





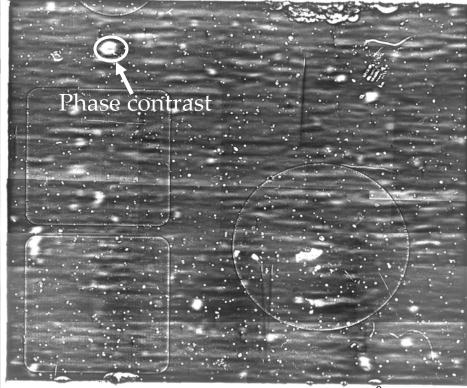
Comparison between white beam and monochromaticC

White beam image



	Diffracted intensity(%)	Penetration depth(µm)	
(00012) 1.65Å	10%	28.7	
(00016) 1.24Å	45%	64	
(00020) 0.99Å	27% 3 US	122	
(00024) 0.83Å	10%	212	
(00028) 0.71Å	8%	340	

Monochromatic image



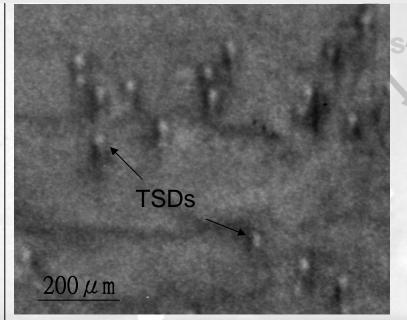
(000.12) wavelength=1.65 Å Penetration depth: 28 μm

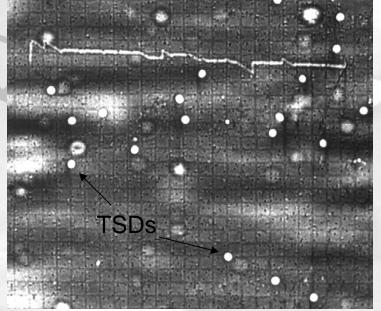


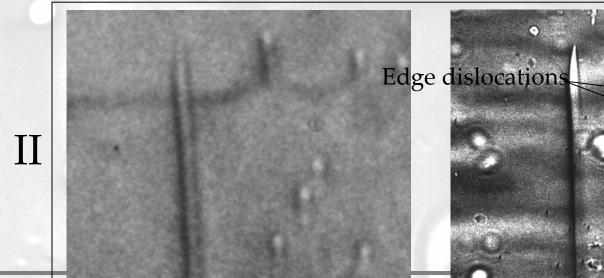




Comparison between white beam and monochromatic





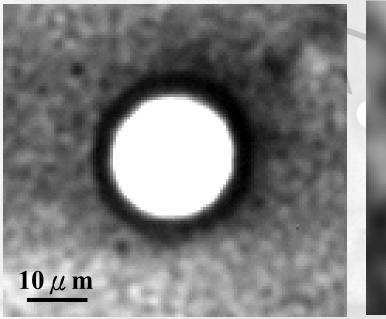


lislocations /

Stony Brook Synchrotron Topography Facility Beamline X-19C

National Synchrotrol Light Source Department of Materials Science & Engineering

X-ray topographic image of elementary screw dislocations in SiC



Monochromatic Topo at APS

White beam Topo at NSLS

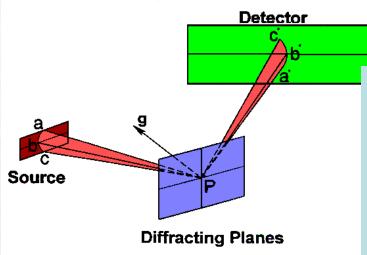
Burgers vector: 10Å

- At D_{sf} =12.5 cm, the diameter of the recorded 1c TSD image is ~19.5 µm in excellent agreement with ray-tracing simulation.
- For closed-core TSDs or MPs, Burgers vector magnitudes can be readily determined based on knowledge of image diameter as a function of $D_{\rm sf}$.

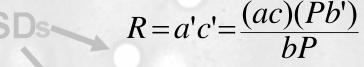




Theoretical resolution of x-ray topography



►1c TSDs



First-generation:

NINA: R= $500 \mu m \times 10 cm / 47 m = 1.06 \mu m$

LURE: $R=1500 \mu m \times 10 cm / 20 m = 7.5 \mu m$

Second generation - NSLS (X19C):

R= $100 \mu m \times 10 cm / 25 m = 0.4 \mu m$

Third-generation -

APS (X33-BM): $R = 30 \mu m \times 10 cm / 50 m = 0.06 \mu m$

ESRF (ID-19): R= 30 μ m × 10 cm / 145 m =0.02 μ m

Theoretical resolution at X33-BM APS and ID-19 ESRF is one order higher than X19C NSLS.

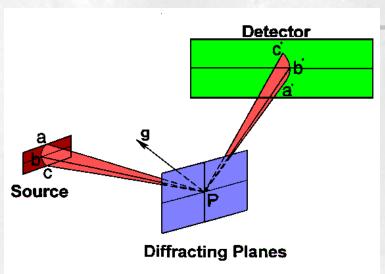
NSLS-II: ????







Source-to-specimen distance D_{ss}



$$R = a'c' = \frac{(ac)(Pb')}{bP}$$

At NSLS: D_{ss} =25 m

At APS: D_{ss} =50 m

At ESRF: D_{ss}=145 m

At NSLS-II: ??

Assume D_{sf} =10 cm and a source size 100 μ m:

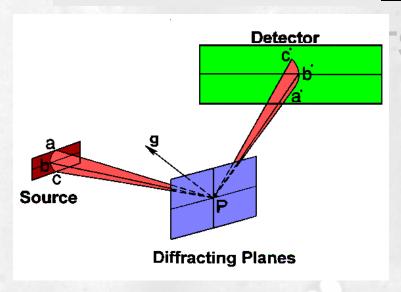
D_{ss}	100 m	ESRF: 145m	500 m	1000 m
Resolution	100 nm	~70 nm	20 nm	10 nm

10 nm: comparable to regular TEM?





Source size



$$R = a'c' = \frac{(ac)(Pb')}{bP}$$

At NSLS: $100 - 140 \mu m$

At APS: 30 µm

At ESRF: 30 µm

At NSLS-II: ??

Assume D_{sf} =10 cm, D_{ss} =1000 m and a source size 10 μ m:

Resolution = 1 nm!



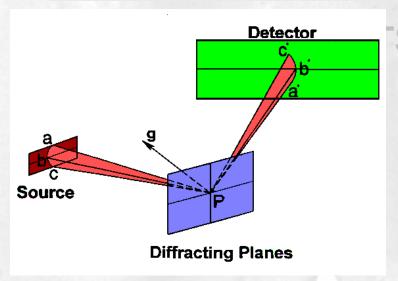








<u>Specimen-to-film distance D_{sf}</u>



$$R = a'c' = \frac{(ac)(Pb')}{bP}$$

In white beam, the D_{sf} is limited because of the strong background due to the diffuse scattering.

However, using monochromatic beam, D_{sf} can go below 1 cm if appropriate geometry is used (e.g., grazing-incidence geometry).

The resolution can be as low as 1 nm/cm.

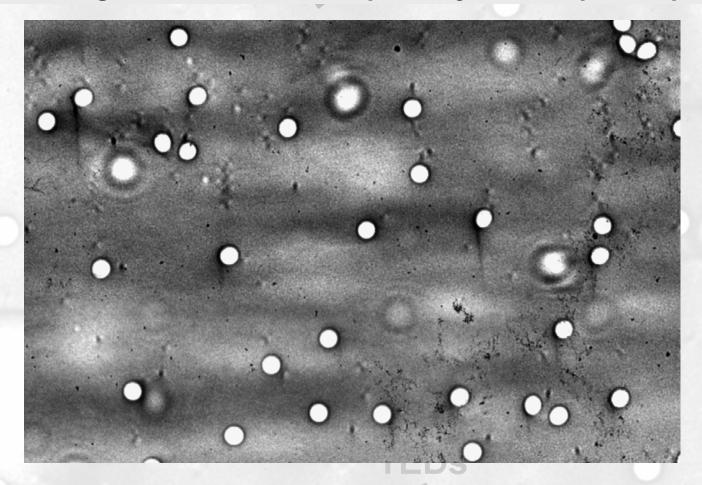
1 nm: comparable to high-resolution TEM?

The actual resolution is limited by the image width of the dislocations





Ray-tracing simulation – a simple way to interpret topographs



White circles: topographic images of elementary screw dislocations in SiC (Burgers vector magnitude 10 Å)

Small black dots: edge dislocation (Burgers vector 3.08 Å)





Simulation of defects in SiC

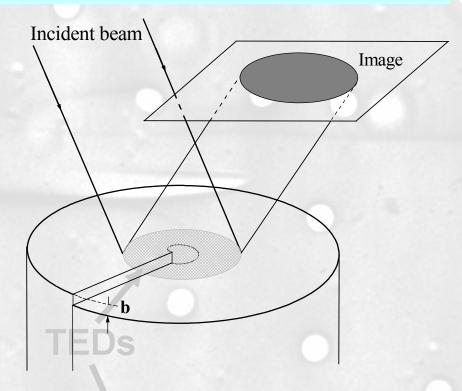
Back-reflection images are much larger than the hollow pipe diameters.

Micropipe diameters $0.1 \sim 4 \mu m$, image size $18 \sim$ hundreds of μm .

How are the micropipe/dislocation images formed? Current theory inadequate.

Conventional understanding of dislocation contrast on X-ray topography

- Near the dislocation core, crystal lattice is highly distorted, kinematic diffraction mechanism dominates.
- Far away from the core, little distortion, dynamical diffraction mechanism dominates.
- Kinematic diffraction intensity is much stronger than dynamic intensity.
- Dislocation images should appear as black disc

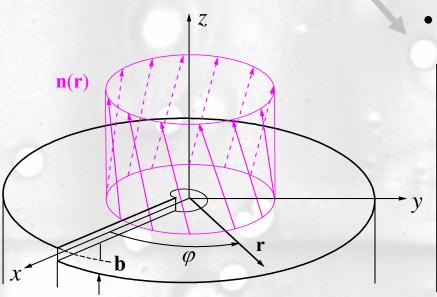








Continuous distortion of basal lattice plane due to screw dislocation



• Lattice displacement due arising from screw dislocation, normal to free surface:

$$\mathbf{u} = \begin{cases} u_z = \frac{b\varphi}{2\pi} & (Fundamental\ equation) \\ u_r = 0 \\ u_{\varphi} = -\frac{br}{2\pi(\sqrt{r^2 + z^2} - z)} \\ & (Surface\ relaxation\ arising\ from\ image\ force) \end{cases}$$

• Local normal of the diffracting plane:

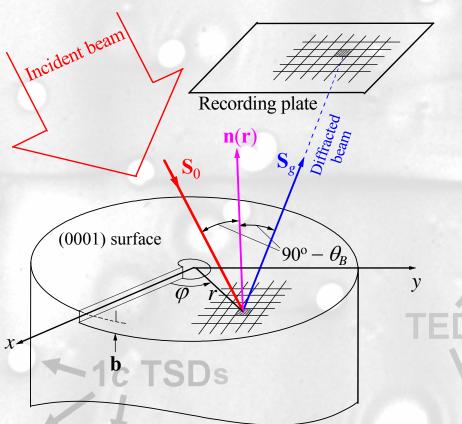
$$\mathbf{n} = \begin{cases} n_{z} \\ n_{r} \\ n_{\varphi} \end{cases} = \begin{cases} -\frac{2\pi r}{(\sqrt{b^{2} + 4\pi^{2}r^{2}})} \\ 0 \\ -\frac{b}{(\sqrt{b^{2} + 4\pi^{2}r^{2}})} \end{cases}$$

Simulation of screw dislocation contrast



1c TSDs

Kinematic theory — Ray-tracing method ⇒ Direct image



• White-beam diffraction equations:

$$\mathbf{s}_g = \mathbf{s}_0 + 2\sin\theta_B \mathbf{n}$$

$$\theta_B = \mathbf{90^0} - \cos^{-1}(-\mathbf{s}_0, \mathbf{n})$$

 \mathbf{s}_0 — constant incidence direction

 \mathbf{s}_g — *locally* diffracted beam direction

 θ_{B} — *local* Bragg angle

 \mathbf{n} , \mathbf{s}_g , θ_B are all functions of position vector \mathbf{r}

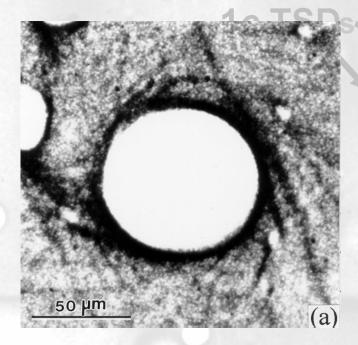
TEDs



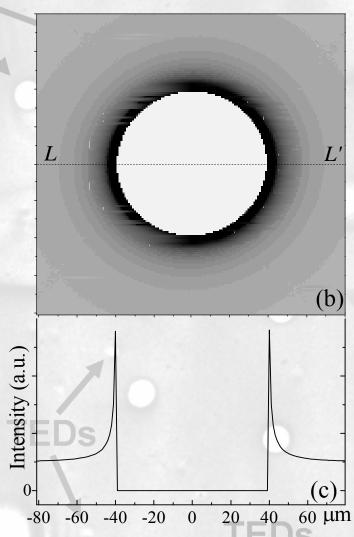




Simulation of an 8c micropipe image



Recorded image of a micropipe

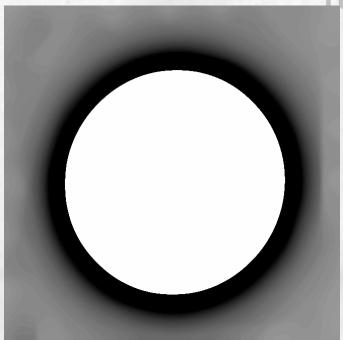






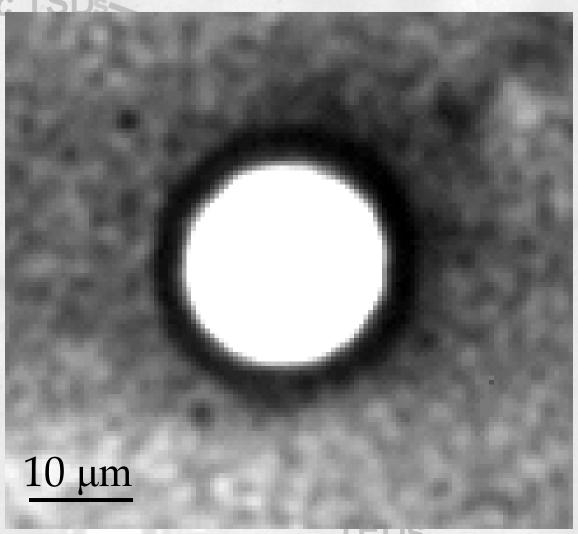


Simulation of an 1c screw dislocation image



Ray-tracing simulation of 1c TSD

★1c TSDs

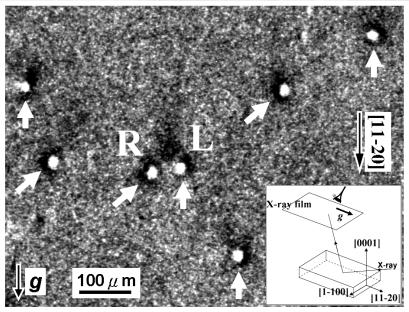


Monochromatic Topo at APS

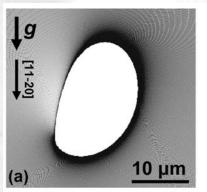




Reveal the dislocation sense of 1c screw dislocations

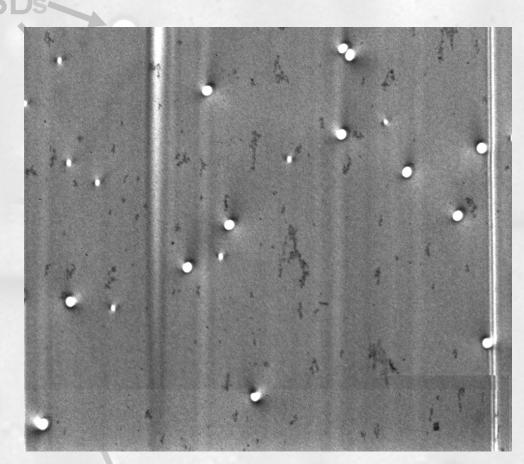


White beam



(b)

simulation



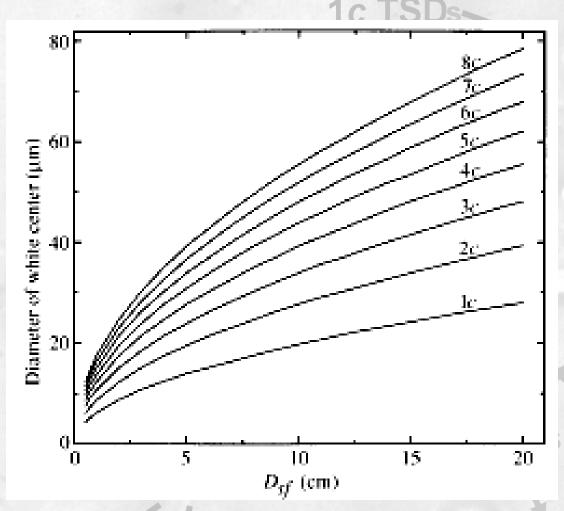
mono







Image size of screw dislocations in SiC vs. D_{sf}



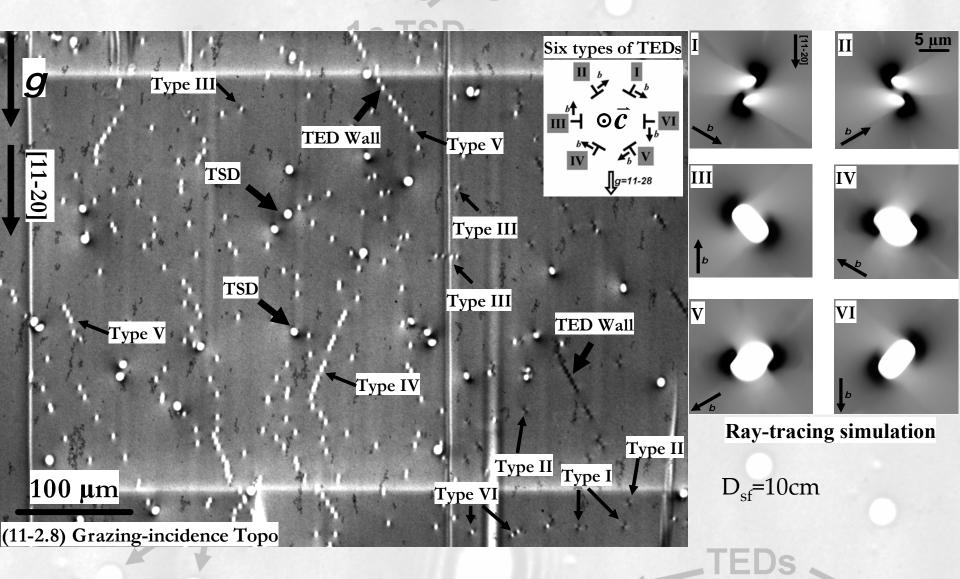
- dislocation image size reduces as $D_{\rm sf}$ decreases
- the image size of threading elementary screw dislocations is $\sim 5 \ \mu m$ at $D_{sf} = 1 \ cm$
- image size of threading edge dislocations is ~2 µm at Dsf=1 cm

TEDs





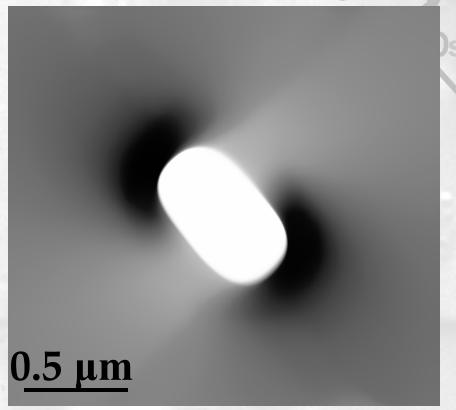
Threading edge dislocations







Images size at reduced D_{sf}



Edge dislocations in SiC have typical magnitude of Burgers vectors ~3 Å.

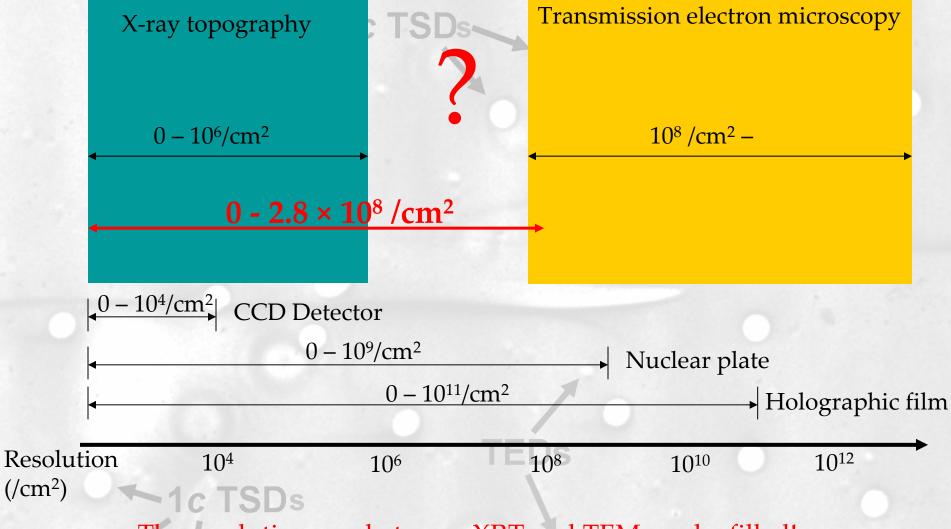
Simulated edge dislocation image at D_{sf} =0.1 cm.

- Dislocation image width at $D_{\rm sf}$ = 0.1 cm is approximately 0.6 μm .
- . The maximum observable dislocation density is $2.8 \times 10^8 \, \text{/cm}^2$!





Fill in the resolution gap between TEM and XRT



The resolution gap between XRT and TEM can be filled!





Improvement of strain/stress measurement at NSLS-II

At NSLS-II:

 The sharpness of reticulography can be improved by large source-to-specimen distance and small source size. Higher strain sensitivity.

1c TSDs

• Finer-scale mesh can be used in x-ray reticulography. Therefore, higher spatial resolution can be achieved.









Proposed suites of beamlines:

- Interchangeable Monochromatic/white beam (former downstream from the latter)

Beamline specifications:

- source: Damping Wiggler?
- -2T, 3-Pole Wiggler?
- optics: Asymmetric geometry monochromator (to spread beam)
- world leading endstation: large D_{ss}?









Conclusions

- The resolution of XRT is determined by the source size, source-to-specimen distance and specimen-to-film distance. A resolution of 1 nm can potentially be achieved at NSLS-II.
- The maximum resolvable dislocation density in XRT is limited by the dislocation image width. Experimental and simulated results indicate that by reducing the specimen-to-film distance, the image dimension of a typical dislocation can be as small as 0.6 μm. An actual maximum resolvable dislocation density of 108/cm² can be achieved enabling the gap in dislocation resolving power between XRT and TEM to be filled.
- Higher strain sensitivity and spatial resolution for strain/stress measurement can be achieved at NSLS-II.



